



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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D2282-043

Job Sheet 183575



Part No: D2282-043

Job Qty: 30 ea

Part Name: Saddle Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/20/18

Job Tracking No:

Due Date: 10/29/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		10/29/18	0.00	0.00	Start Up Large Fab-1		DYC 18/10/23
100	Large Fab	30 pcs		10/29/18	0.00	12.35	Large Fab 1		DYC 18/10/23
120	QC	30 pcs		10/29/18	0.00	0.00	QC9		EL
160	Packaging	30 pcs		10/29/18	0.00	0.00	Packaging3		5mB
170	QC21-SA	30 Ea		10/29/18	0.00	0.00	QC21		OCT 24 2018

Part Op 100 - 1-Weld as per D2282-043 Saddle Assembly A/RER316L SS Filling Rod M136585 Dwg Rev: E Grind
Descriptions: weld with rough pad and brown pad, take all welding marks out and deburr holes***DO NOT TAKE RED AND BLUE
PAD TO BUFF PART***
160 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2281	Jack Saddle	30 Ea (1 ea)	90-Start up Operation	506935C20
D2282-7	Tube	60 Ea (2 ea)	90-Start up Operation	5090243 (10)
				5090290 (3)
				5113874 (57)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2281	30	70	0
	D2282-7	60	3	0

Part Specifications

Specifications could not be found.



Container No: S120810



Part: D2282-043

Job No: 183575

Serial No/Batch: S120810

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/23/18

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www.dartaerospace.com

Plex 9/20/18 2:35 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																											
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